A Facile Preparation of a Self-doped Conducting Polymer

Yoshiaki Ikenoue,* Yoshihiro Saida, Masa-aki Kira, Hideki Tomozawa, Hideo Yashima and Masao Kobayashi Central Research Laboratory, Showa Denko K.K., 2-24-25 Tamagawa, Ota-ku, Tokyo 146, Japan

A self-doped conducting polymer having alkanesulphonic acid groups on polythiophene has been directly synthesized from sodium 3-(3-thienyl)propanesulphonate **3** by chemical polymerization with FeCl₃ in an aqueous medium; the resulting acid form of this polymer after work-up shows highly self-doped behaviour both in water and as a solid film and has a high molecular weight distribution.

Since self-doped conducting polymers were first reported by Wudl and coworkers,¹ many analogous compounds² have been synthesized as water-soluble conducting polymers. The self-doping mechanism of these polymers was simply explained in terms of the potential counterions being covalently bound to the polymer chain and the charge injected into the π -electron system of the polymer being compensated by proton (or Li⁺, Na⁺, *etc.*) migration, leaving behind the oppositely charged counterion.³ These conducting materials are soluble in water in both doped and undoped states.

More recently, we succeeded in preparing directly the self-doped polymer 5 from the monomeric sodium 3-(3-thienyl)propanesulphonate 3 by chemical polymerization using FeCl₃ as an oxidant in an aqueous reaction medium. This simple polymerization method is much shorter than those previously reported.⁴ Although the chemical polymerization of thiophene derivatives in chloroform with an oxidant such as FeCl₃ is well known,⁵ a similar polymerization procedure applied to compound 3 did not yield the expected polymer, because the monomer 3 did not fully dissolve in the organic solvent. Therefore, we tried to polymerize it in an aqueous reaction medium with FeCl₃. We failed to obtain a useful

polymer by electrochemical polymerization of the monomer **3** in either methanol or water, only low molecular weight compounds being obtained.

Monomer synthesis





 $M \simeq H$



Fig. 1 UV-VIS and near-IR absorption spectra of self-doped conducting polymers: (a) is neutral 5 (M = Na) in water; (b) cast film of self-doped 5 (M = H) (acid form)

The monomeric sulphonate 3 was prepared in two steps from the commercially available 3-bromothiophene 1 in high total yield (48%) (Scheme 1).† It was polymerized to give the expected self-doped polymer by the above facile oxidative polymerization process, using an aqueous solution of FeCl₃ $(1.76 \text{ mol } dm^{-3})$ and the monomer $(0.44 \text{ mol } dm^{-3})$. The intermediate polymer 4 was estimated to have the stoichiometry (thienylsulphonate)₂Fe; it was insoluble in water. On treatment with alkali, it formed a soluble polymer, poly[sodium 3-(3-thienyl)propanesulphonate] 5. In order to form the acid form (self-doped state) of the polymer, a red solution of 5 (undoped state) was passed through an ionexchange resin column (H+ type), according to the literature.¹ On complete conversion into the proton (acid) form, the aqueous polymer solution showed extremely highly doped behaviour in the UV-VIS and near-IR absorption spectrum, as shown in Fig. 1. We found that the Cl^- , Fe^{2+} or Fe^{3+} and Na⁺ ions in the solution were completely removed (elemental analysis); the self-doped behaviour depended upon the degree of conversion into the proton form in the aqueous polymer solution.

Cast films of 5 (acid form) are deep greenish brown, and have a conductivity in the dry state of about 0.1 S cm⁻¹ (intrinsically self-doped, without any other dopants such as Cl⁻) by four-probe measurements. The molecular weight distribution of the polymer was measured by gel permeation chromatography (Shodex Ionpak S801-3 columns) and related to the standard pullulan (polysaccharide, Shodex standard P82; 0.1 mol dm⁻³ NaOH +0.1 mmol dm⁻³ Na₂SO₄ aqueous eluent); the average degree of polymerization of 5 was estimated to be \approx 440 ($M_w \approx 1 \times 10^5$). This degree of polymerization is high enough for a flexible free-standing film to be cast. Cyclic voltammetric studies typically gave excellent



Fig. 2 Electrochemical behaviour of a cast film of 5 at several scan rates in acidic electrolyte solution, 0.5 mol dm⁻³ HBF₄ (6% H₂O)-acetonitrile where the working electrode was a 3100 Å thick film of 5 (M = H) cast on ITO (indium-tin oxide), the counter electrode was a Pt mesh and the reference electrode was Ag/Ag⁺. Cyclic voltammograms were obtained at (*a*) 200, (*b*) 100 and (*c*) 50 mV s⁻¹, respectively.

electrochemical behaviour, showing a quick redox response without domination by the diffusive rate-determining process of the counter anion (as dopant), as shown in Fig. 2. Electrochromic devices using such self-doped polymers as electroactive materials may be able to achieve a quick response, high quality contrast and stable long lifetime under the given electrochemical conditions.

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⁺ The monomer **3** forms colourless planes, dec. >300 °C, and gave satisfactorv elemental analyses; IR (KBr), v/cm⁻¹ 3576m, 3524m, 3092m, 2968m, 2944m, 1628s, 1206s, 1166s, 1058s and 776s; UV–VIS (H₂O). λ_{max}/nm (ε) 233 (5.18 × 10³); NMR (D₂O, δ rel. to sodium 3-trimethylsilylpropanesulphonate) 2.00 (2H, tt, *J* 7.8 Hz), 2.75 (2H, t, *J* 7.8 Hz), 2.89 (2H, t, *J* 7.8 Hz), 7.00 (2H, d, *J* 4.8 Hz), 7.07 (2H, d, *J* 3.6 Hz) and 7.36 (1H, dd, *J* 4.8 and 3.6 Hz). The intermediate polymer **4** is black [Found: C, 30.2; H, 3.65; Cl, 3.3; Fe 12.6; S, 22.5 (C₇H₇S₂O₃)_{*n*}(H₂O)_{1.8}Fe_{0.50}(FeCl₂)_{0.14} requires C, 29.9; H, 3.8; Cl, 3.5; Fe, 12.7; S, 22.8%].

For the acid-formed polymer **5**: Found: C, 41.0; H, 4.25; S, 31.15; Cl, <0.1; Na, <0.001; Fe, <0.01. $(C_7H_8S_2O_3)_n$ requires C, 41.2; H, 3.95; S, 31.4%.