A Facile Preparation of a Self-doped Conducting Polymer

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A self-doped conducting polymer having alkanesulphonic acid groups on polythiophene has been directly synthesized from sodium 3-(3-thienyl)propanesulphonate **3** by chemical polymerization with FeCI₃ in an aqueous medium; the resulting acid form of this polymer after work-up shows highly self-doped behaviour both in water and as a solid film and has a high molecular weight distribution.

Since self-doped conducting polymers were first reported by Wudl and coworkers, 1 many analogous compounds² have been synthesized as water-soluble conducting polymers. The self-doping mechanism of these polymers was simply explained in terms of the potential counterions being covalently bound to the polymer chain and the charge injected into the π -electron system of the polymer being compensated by proton (or Li⁺, Na⁺, *etc.*) migration, leaving behind the oppositely charged counterion *.3* These conducting materials are soluble in water in both doped and undoped states.

More recently, we succeeded in preparing directly the self-doped polymer *5* from the monomeric sodium *3-(3* thieny1)propanesulphonate **3** by chemical polymerization using FeCl₃ as an oxidant in an aqueous reaction medium. This simple polymerization method is much shorter than those previously reported.4 Although the chemical polymerization of thiophene derivatives in chloroform with an oxidant such as $FeCl₃$ is well known,⁵ a similar polymerization procedure applied to compound **3** did not yield the expected polymer, because the monomer **3** did not fully dissolve in the organic solvent. Therefore, we tried to polymerize it in an aqueous reaction medium with $FeCl₃$. We failed to obtain a useful polymer by electrochemical polymerization of the monomer **3** in either methanol or water, only low molecular weight compounds being obtained.

Monomer synthesis

Scheme 1 Reagents and conditions: i, BuLi, Et₂O, -73 °C, then allyl bromide, 2 h, -73 °C; ii, NaHSO₃, azoisobutyronitrile in MeOH-H20, *5* h, 80°C; iii, FeC13 in H20, room temp.; **iv,** NaOH. then ion exchange resin

Fig. 1 UV-VIS and near-IR absorption spectra of self-doped conducting polymers: (a) is neutral **5** ($M = Na$) in water; (b) cast film of self-doped $\bar{5}$ ($M = H$) (acid form)

The monomeric sulphonate **3** was prepared in two steps from the commercially available 3-bromothiophene **1** in high total yield (48%) (Scheme 1). \dagger It was polymerized to give the expected self-doped polymer by the above facile oxidative polymerization process, using an aqueous solution of FeCl₃ $(1.76 \text{ mol dm}^{-3})$ and the monomer $(0.44 \text{ mol dm}^{-3})$. The intermediate polymer **4** was estimated to have the stoichiometry (thienylsulphonate)₂Fe; it was insoluble in water. On treatment with alkali, it formed a soluble polymer, poly[sodium **3-(3-thienyl)propanesulphonate]** *5.* In order to form the acid form (self-doped state) of the polymer, a red solution of **5** (undoped state) was passed through an ionexchange resin column (H⁺ type), according to the literature.¹ On complete conversion into the proton (acid) form, the aqueous polymer solution showed extremely highly doped behaviour in the UV-VIS and near-IR absorption spectrum, as shown in Fig. 1. We found that the Cl⁻, Fe²⁺ or Fe³⁺ and Na⁺ ions in the solution were completely removed (elemental analysis); the self-doped behaviour depended upon the degree of conversion into the proton form in the aqueous polymer solution.

Cast films of *5* (acid form) are deep greenish brown, and have a conductivity in the dry state of about 0.1 S cm⁻¹ (intrinsically self-doped, without any other dopants such as C1-) by four-probe measurements. The molecular weight distribution of the polymer was measured by gel permeation chromatography (Shodex Ionpak S801-3 columns) and related to the standard pullulan (polysaccharide, Shodex standard P82; 0.1 mol dm⁻³ NaOH +0.1 mmol dm⁻³ Na₂SO₄ aqueous eluent); the average degree of polymerization of *5* was estimated to be ≈ 440 ($M_w \approx 1 \times 10^5$). This degree of polymerization is high enough for a flexible free-standing film to be cast. Cyclic voltammetric studies typically gave excellent

Fig. 2 Electrochemical behaviour of a cast film of *5* at several scan rates in acidic electrolyte solution, 0.5 mol dm⁻³ HBF₄ (6%) HzO)-acetonitrile where the working electrode was a *3* 100 A thick film of 5 ($M = H$) cast on ITO (indium-tin oxide), the counter electrode was a Pt mesh and the reference electrode was **Ag/Ag+.** Cyclic voltammograms were obtained at *(a)* 200, *(b)* 100 and (c) 50 mV s⁻¹, respectively.

electrochemical behaviour, showing a quick redox response without domination by the diffusive rate-determining process of the counter anion (as dopant), as shown in Fig. 2. Electrochromic devices using such self-doped polymers as electroactive materials may be able to achieve a quick response, high quality contrast and stable long lifetime under the given electrochemical conditions.

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^tThe monomer 3 forms colourless planes, dec. *>300"C,* and gave satisfactory elemental analyses; IR (KBr), v/cm^{-1} 3576m, 3524m, 3092m, 2968m, 2944m, 1628s, 1206s, 1166s, 1058s and 776s; UV-VIS (H₂O). λ_{max}/n m (ε) 233 (5.18 × 10³); **NMR** (D₂O, δ rel. to sodium **3-trimethylsilylpropanesulphonate)** 2.00 (2H. tt. *J* 7.8 Hz). 2.75 (2H. t, *J* 7.8 Hz), 2.89 (2H, t, *J* 7.8 Hz), 7.00 (2H. d. 54.8 Hz), 7.07 (2H, d. *^J*3.6 Hz) and 7.36 (lH, dd, 14.8 and 3.6 Hz). The intermediate polymer **4 is** black [Found: C, *30.2:* H, 3.65: C1, *3.3:* Fe 12.6; **S,** 22.5 $(C_7H_7S_2O_3)_n(H_2O)_{1.8}Fe_{0.50}(FeCl_2)_{0.14}$ requires C. 29.9; H, 3.8; CI, 3.5; Fe, 12.7: **S.** 22.8%1.

For the acid-formed polymer *5:* Found: C. 41.0; H, 4.25: S, 31.15: Cl, <0.1; Na, <0.001; Fe, <0.01. $(C_7H_8S_2O_3)_n$ requires C, 41.2; H, 3.95; S, 31.4%.